

INSTALLATION INSTRUCTIONS: BACK MOUNT GAGES

1. At the desired location, drill two .52 (13.10 mm) dia. holes in tank wall corresponding to mounting centers of gage. **FIG. A.**
2. Remove burrs from holes to provide good sealing surfaces. **FIG. A.**
3. Install gage to tank - Make sure O-rings are set properly in recess provided, either in gage body or in sealing spacer sleeve, (outside of tank wall between gage and tank.)
4. Tighten mounting nut with a socket wrench. Torque mounting nut to 60 inch lbs (6.78N•m). It is not necessary to over compress seals to make a liquid tight seal. **FIG. B.**
5. Gages 3.00 through 12.00 (76.20mm through 304.80mm) centers inclusive have tank seals recessed in gage body-Gages 13.00 through 20.00 (330.20mm through 508.00mm) centers inclusive are furnished with sealing spacer sleeves.* **FIG. B.**

FIG. A

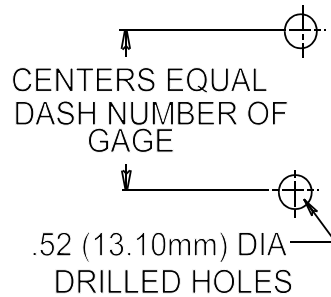
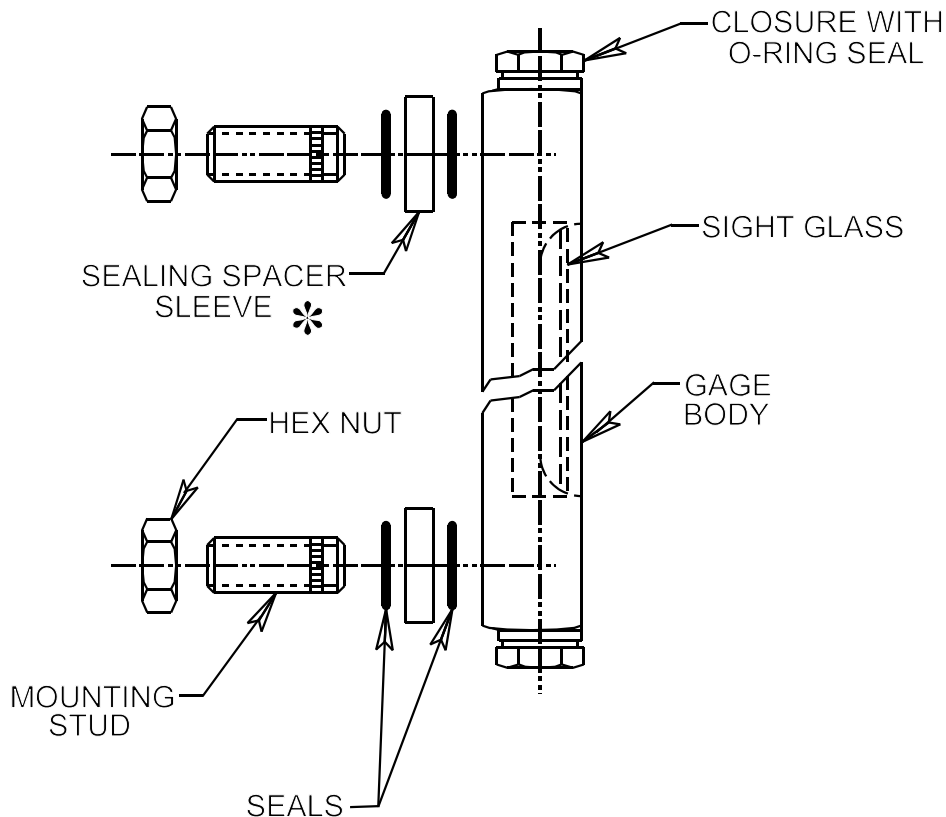


FIG. B



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5/04 **BULLETIN F327-100**



LUBE DEVICES, INC.

1864 NAGLE AVE., P.O. BOX 1810, MANITOWOC, WI 54221-1810
PHONE: (920) 682-6877 FAX: (920) 684-7210
E-MAIL: sales@lubedevices.com WEBSITE: www.lubedevices.com